METAL FABRICATION

FuelSOL

MAPP

Monogas and fuel gas mixtures for all cutting and OXY-GAS brazing applications.

The gases of FuelSOL line are suitable for preheating, postheating, flame straightening or flame hardening uses.

The wide range of fuels combined with the rich variety of supply methods allow to satisfy the most demanding customers.

OXYGAS

PREMIUM LINE

Physical state

Gas liquefied by pressure stored in welded cylinders and drums.

Property

Gas fuel, colorless, if odorized has characteristic odor, almost odorless when pure, highly flammable.

Safety informations

highly flammable gas. It contains gas under pressure; It may explode if heated. It can also explode in the absence of air.

Environmental impact

Do not drain where the accumulation can be dangerous. Do not discharge into areas where there is a risk of forming an explosive mixture with air. The gas should be disposed of in a suitable burner with anti-flashback device.

Reference Standards

Valve: UNI 11144



Applications

		MAPP
Oxyfuel	OXYFUEL CUTTING	•
processes	BRAZING	•
Gas Metal	SOLID WIRE	
Arc Welding	CORED WIRE	
Gas Tungsten	GTAW	
Arc Welding	BACK SHIELDING	
Plasma	PLASMA GAS	
Arc Welding	SHIELDING GAS	
Plasma	PLASMA GAS	
Arc Cutting	SHIELDING GAS	
	••••••	
Laser welding	LASER GAS	
	SHIELDING GAS	
Laser	LASER GAS	
cutting	SHIELDING GAS	

Cylinder specifications

• • • • • • • • • • • • • • • • • • • •
Ogive Red RAL 3000
Body Gray RAL 7015
Valve I Group
Outlet connection W 20 x 1/14" m lh
Label Flammable gases

Proper shipping name

• • • • • • • • • • • • • • • • • • • •
LIQUEFIED HYDROCARBON GAS MIXTURE,
N.O.S. (Butane, Propane)
UN-No. 1965
ADR Class 2.1
ADR/RID 2 F



Safety datasheet

www.sol.it/it/safety-datasheets





PREMIUM LINE

MAPP

Product	Container	Unit of measure	Pressure bar	EN ISO 1417 Classification	Code			
MAPP	Welded cylinder	kg	18	N/A	00089			
MAPP	Drum	kg	18	N/A	00090			
MAPP	Bulk		18	N/A	00191			

SOL techincal gases production for cutting and welding in METAL FABRICATION



Sol spa Via Borgazzi, 27 20900 Monza · Italy t +39 039 2396.1 dico@sol.it www.sol.it SOL has always been dedicated to its customers needs, making a continuous field test in order to offer a wide range of gases and gas mixtures, suitable for all needs and all applications.

To satisfy its customers, SOL endorses their needs, our products are aimed at improving the quality of welding and cutting, reducing process costs and ensuring an optimal working environment for professionals that are involved in the process. The branches of the Group, together with the network of wholesalers and distributors ensures a dense territorial coverage, able to provide products and services wherever the customers may need it, ensuring the highest competence and professionalism of specialized operators.

The Enermix line of gases and gas mixtures dedicated to METAL FABRICATION, is formulated for the main technological applications for cutting and welding.

